

# PRESSMAX-C6-C



## PRESSEINSATZTABELLEN / CRIMPING DIE TABLE

Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN* / acc. to DIN	
	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
10 mm <sup>2</sup>	K6 / 5 - CS #769 00 436	K8 / 5 - CS #769 00 438	K10 / 7 - CS #769 00 412	
16 mm <sup>2</sup>	K8 / 5 - CS #769 00 438	K8 / 5 - CS #769 00 438	K12 / 7 - CS #769 00 413	K12 / 7 - CS #769 00 413
25 mm <sup>2</sup>	K10 / 5 - CS #769 00 440	K10 / 5 - CS #769 00 440	K12 / 7 - CS #769 00 413	K12 / 7 - CS #769 00 413
35 mm <sup>2</sup>	K12 / 5 - CS #769 00 441	K12 / 5 - CS #769 00 441	K14 / 7 - CS #769 00 414	K14 / 7 - CS #769 00 414
			K14 / 14 - CS #769 00 451	K14 / 14 - CS #769 00 451
50 mm <sup>2</sup>	K14 / 5 - CS #769 00 443	K14 / 5 - CS #769 00 443	K16 / 7 - CS #769 00 415	K16 / 7 - CS #769 00 415
	K14 / 14 - CS #769 00 451	K14 / 14 - CS #769 00 451	K16 / 14 - CS #769 00 452	K16 / 14 - CS #769 00 452
70 mm <sup>2</sup>	K16 / 5 - CS #769 00 444	K16 / 5 - CS #769 00 444	K18 / 7 - CS #769 00 416	K18 / 7 - CS #769 00 416
	K16 / 14 - CS #769 00 452	K16 / 14 - CS #769 00 452	K18 / 14 - CS #769 00 453	K18 / 14 - CS #769 00 453
95 mm <sup>2</sup>	K18 / 5 - CS #769 00 445	K20 / 5 - CS #769 00 446	K22 / 7 - CS #769 00 417	K22 / 7 - CS #769 00 417
	K18 / 14 - CS #769 00 453	K20 / 14 - CS #769 00 454	K22 / 14 - CS #769 00 455	K22 / 14 - CS #769 00 455
120 mm <sup>2</sup>	K20 / 5 - CS #769 00 446	K22 / 5 - CS #769 00 447	K22 / 7 - CS #769 00 417	K25 / 7 - CS #769 00 418
	K20 / 14 - CS #769 00 454	K22 / 14 - CS #769 00 455	K22 / 14 - CS #769 00 455	K25 / 14 - CS #769 00 456
150 mm <sup>2</sup>	K22 / 5 - CS #769 00 447	K25 / 5 - CS #769 00 448	K25 / 7 - CS #769 00 418	
	K22 / 14 - CS #769 00 455		K25 / 14 - CS #769 00 456	
185 mm <sup>2</sup>	K25 / 5 - CS #769 00 448		K28 / 7 - CS #769 00 419	
240 mm <sup>2</sup>	K28 / 5 - CS #769 00 449		K32 / 5 - CS #769 00 420	
300 mm <sup>2</sup>	K32 / 5 - CS #769 00 420		K34 / 5 - CS #769 00 421	

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile**/ACSR-Ropes		Pressensatz Crimping Die
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	
6		16/2,5 25/4 35/6	K6 / 5 - CS #769 00 436
7		50/8	K7 / 5 - CS #769 00 437
9		70/12 95/15	K9 / 5 - CS #769 00 439
12		16/2,5 25/4	K12 / 7 - CS #769 00 413
13		120/20 150/25	K13 / 5 - CS #769 00 442
14			K14 / 7 - CS #769 00 414
		35/6	K14 / 14 - CS #769 00 451
16			K16 / 7 - CS #769 00 415
		50/8	K16 / 14 - CS #769 00 452
18			K18 / 7 - CS #769 00 416
		70/12	K18 / 14 - CS #769 00 453
22			K22 / 7 - CS #769 00 417
		95/15	K22 / 14 - CS #769 00 455
25			K25 / 7 - CS #769 00 418
		44/32 50/30 120/20	K25 / 14 - CS #769 00 456

\*\* Querschnitt Al/St / Cross section ACSR

Pressbereich Crimping Range	Eindrähtig Single Stranded	Mehrdrahtig Multi-Stranded	Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding	WM Form / WM shape	Nicht DIN Sechskant / Non DIN Hexagonal	Dorn Arbor	H-Klemmen H-Clamps	Trapez für Aderendhülsen Trapezoid for Wire End Ferrules
10 mm <sup>2</sup>		R10 / 20 - CS	WM10/5-CS	ND10 / 5 - CS	D10 / 10 - CS		AE10 / 20 - CS	
		#769 00 460	#769 00 480	#769 00 422	#769 00 472		# 769 00 601	
16 mm <sup>2</sup>		R12 / 20 - CS	WM16/5-CS	ND16 / 5 - CS	D16 / 10 - CS		AE6 / 20 - CS	
		#769 00 461	#769 00 481	#769 00 423	#769 00 473		# 769 00 602	
25 mm <sup>2</sup>		R12+ / 20 - CS	WM25/5-CS	ND25 / 5 - CS	D25 / 12 - CS		AE25 / 20 - CS	
		#769 00 462	#769 00 482	#769 00 424	#769 00 474		# 769 00 603	
35 mm <sup>2</sup>	R12+ / 20 - CS	R14 / 20 - CS	WM35/5-CS	ND35 / 5 - CS	D35 / 12 - CS		AE35 / 20 - CS	
	#769 00 462	#769 00 463	#769 00 483	#769 00 425	#769 00 425		# 769 00 604	
50 mm <sup>2</sup>	R14 / 20 - CS	R16 / 20 - CS	WM50/5-CS	ND50 / 5 - CS	D50 / 12 - CS		AE50 / 20 - CS	
	#769 00 463	#769 00 464	#769 00 484	#769 00 426	#769 00 476		# 769 00 605	
70 mm <sup>2</sup>	R16 / 20 - CS	R18 / 20 - CS	WM70/5-CS	ND70 / 5 - CS	D70 / 12 - CS	HK26 / 5 - CS	AE70 / 20 - CS	
	#769 00 464	#769 00 465	#769 00 485	#769 00 427	#769 00 477	# 769 00 517	# 769 00 606	
95 mm <sup>2</sup>	R18 / 20 - CS	R22 / 20 - CS	WM95/5-CS	ND95 / 5 - CS	D95 / 12 - CS		AE95 / 20 - CS	
	#769 00 465	#769 00 466	#769 00 486	#769 00 428	#769 00 478		# 769 00 607	
120 mm <sup>2</sup>	R22 / 20 - CS	R22+ / 20 - CS	WM120/5-CS	ND120 / 5 - CS			AE120 / 20 - CS	
	#769 00 466	#769 00 467	#769 00 487	#769 00 429			# 769 00 608	
150 mm <sup>2</sup>	R22+ / 20 - CS	R25 / 20 - CS	WM150/5-CS	ND150 / 5 - CS			AE150 / 20 - CS	
	#769 00 467	#769 00 468	#769 00 488	#769 00 430			# 769 00 609	
185 mm <sup>2</sup>	R25 / 20 - CS	R28 / 20 - CS	WM185/5-CS	ND185 / 5 - CS			AE185 / 20 - CS	
	#769 00 468	#769 00 469	#769 00 489	#769 00 431			# 769 00 610	
240 mm <sup>2</sup>	R28 / 20 - CS	R32 / 20 - CS	WM240/5-CS	ND240 / 5 - CS			AE240 / 20 - CS	
	#769 00 469	#769 00 470	#769 00 490	#769 00 432			# 769 00 611	
300 mm <sup>2</sup>	R32 / 20 - CS		WM300/5-CS	ND300 / 5 - CS				
	#769 00 470		#769 00 491	#769 00 433				