

**PRESSMAX-C14**



**PRESSEINSATZTABELLEN / CRIMPING DIE TABLE**

Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN / acc. to DIN	
	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
10 mm <sup>2</sup>		<b>K8 / 14 - C</b> # 769 00 030	<b>K10 / 14 - C</b> # 769 00 031	
16 mm <sup>2</sup>	<b>K8 / 14 - C</b> # 769 00 030	<b>K8 / 14 - C</b> # 769 00 030	<b>K12 / 14 - C</b> # 769 00 032	<b>K12 / 14 - C</b> # 769 00 032
25 mm <sup>2</sup>	<b>K10 / 14 - C</b> # 769 00 031	<b>K10 / 14 - C</b> # 769 00 031	<b>K12 / 14 - C</b> # 769 00 032	<b>K12 / 14 - C</b> # 769 00 032
35 mm <sup>2</sup>	<b>K12 / 14 - C</b> # 769 00 032	<b>K12 / 14 - C</b> # 769 00 032	<b>K14 / 14 - C</b> # 769 00 033	<b>K14 / 14 - C</b> # 769 00 033
50 mm <sup>2</sup>	<b>K14 / 14 - C</b> # 769 00 033	<b>K14 / 14 - C</b> # 769 00 033	<b>K16 / 14 - C</b> # 769 00 034	<b>K16 / 14 - C</b> # 769 00 034
70 mm <sup>2</sup>	<b>K16 / 14 - C</b> # 769 00 034	<b>K16 / 14 - C</b> # 769 00 034	<b>K18 / 14 - C</b> # 769 00 035	<b>K18 / 14 - C</b> # 769 00 035
95 mm <sup>2</sup>	<b>K18 / 14 - C</b> # 769 00 035	<b>K20 / 14 - C</b> # 769 00 036	<b>K22 / 14 - C</b> # 769 00 037	<b>K22 / 14 - C</b> # 769 00 037
120 mm <sup>2</sup>	<b>K20 / 14 - C</b> # 769 00 036	<b>K22 / 14 - C</b> # 769 00 037	<b>K22 / 14 - C</b> # 769 00 037	<b>K25 / 14 - C</b> # 769 00 038
150 mm <sup>2</sup>	<b>K22 / 14 - C</b> # 769 00 037	<b>K25 / 14 - C</b> # 769 00 038	<b>K25 / 14 - C</b> # 769 00 038	<b>K28 / 14 - C</b> # 769 00 039
185 mm <sup>2</sup>	<b>K25 / 14 - C</b> # 769 00 038		<b>K28 / 14 - C</b> # 769 00 039	<b>K28 / 14 - C</b> # 769 00 039
240 mm <sup>2</sup>	<b>K28 / 14 - C</b> # 769 00 039		<b>K32 / 14 - C</b> # 769 00 065	<b>K32 / 14 - C</b> # 769 00 065
300 mm <sup>2</sup>	<b>K28 / 7 - C</b> # 769 00 040		<b>K32 / 7 - C</b> # 769 00 041	<b>K32 / 7 - C</b> # 769 00 041
300 mm <sup>2</sup>	<b>K32 / 14 - C</b> # 769 00 065		<b>K34 / 14 - C</b> # 769 00 066	<b>K34 / 14 - C</b> # 769 00 066
300 mm <sup>2</sup>	<b>K32 / 7 - C</b> # 769 00 041		<b>K34 / 7 - C</b> # 769 00 042	<b>K34 / 7 - C</b> # 769 00 042
400 mm <sup>2</sup>	<b>K38 / 7 - C</b> # 769 00 408		<b>K38 / 14 - C</b> # 769 00 396	<b>K38 / 14 - C</b> # 769 00 396
400 mm <sup>2</sup>			<b>K38 / 17 - C</b> # 769 00 409	<b>K38 / 17 - C</b> # 769 00 409

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile*/ACSR-Ropes		
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	Pressesatz Crimping Die
6		16/2,5 25/4 35/6	<b>K6 / 5 - C</b> # 769 00 402
7		50/8	<b>K7 / 5 - C</b> # 769 00 401
9		70/12 95/15	<b>K9 / 5 - C</b> # 769 00 399
12	16/2,5 25/4		<b>K12 / 14 - C</b> # 769 00 032
13		120/20 150/25	<b>K13 / 5 - C</b> # 769 00 398
14	35/6		<b>K14 / 14 - C</b> # 769 00 033
15		siehe**	<b>K15 / 5 - C</b> # 769 00 397
16	50/8		<b>K16 / 14 - C</b> # 769 00 034
18	70/12		<b>K18 / 14 - C</b> # 769 00 035
22	95/15		<b>K22 / 14 - C</b> # 769 00 037
25	44/32 50/30 120/20		<b>K25 / 14 - C</b> # 769 00 038
28	125/30 150/25		<b>K28 / 14 - C</b> # 769 00 039
30	170/40 185/30 95/55		<b>K30 / 14 - C</b> # 769 00 403
34	105/75 120/70 210/35 210/50 230/30 240/40		<b>K34 / 14 - C</b> # 769 00 066
38	265/35 300/50 305/40 340/30		<b>K38 / 14 - C</b> # 769 00 396
38			<b>K38 / 17 - C</b> # 769 00 409

\* Querschnitt Al/St / Diameter ACSR  
 \*\* 44/32 50/30 125/30 170/40 185/30 210/35 230/30 240/40 265/35 305/40  
 340/30 385/35 450/40 495/35 570/40

Pressbereich Crimping Range	Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding	Nicht DIN Sechskant / Non DIN Hexagonal	Dorn Arbor	Doppeldorn Double Arbor	H-Klemmen H-Clamps	Doppelpress- Kabelschuh Double Crimping Cable Lug
	Eindrätig Single Stranded	Mehrdrätig Multi-Stranded				
10 mm <sup>2</sup>				<b>D10 / 10 - C</b> # 769 00 173		
16 mm <sup>2</sup>		<b>R12 / 35 - C</b> # 769 00 069	<b>ND16 / 14 - C</b> # 769 00 050	<b>D16 / 10 - C</b> # 769 00 174	<b>DD16 / 5 - C</b> # 769 00 383	
25 mm <sup>2</sup>	<b>R12 / 35 - C</b> # 769 00 069	<b>R12+ / 35 - C</b> # 769 00 070	<b>ND25 / 14 - C</b> # 769 00 051	<b>D25 / 11 - C</b> # 769 00 175	<b>DD25 / 7 - C</b> # 769 00 384	
35 mm <sup>2</sup>	<b>R12+ / 35 - C</b> # 769 00 070	<b>R14 / 35 - C</b> # 769 00 071	<b>ND35 / 14 - C</b> # 769 00 052	<b>D35 / 12 - C</b> # 769 00 176	<b>DD35 / 7 - C</b> # 769 00 385	
50 mm <sup>2</sup>	<b>R14 / 35 - C</b> # 769 00 071	<b>R16 / 35 - C</b> # 769 00 072	<b>ND50 / 14 - C</b> # 769 00 053	<b>D50 / 12 - C</b> # 769 00 177	<b>DD50 / 9 - C</b> # 769 00 386	<b>HK22 / 35 - C</b> # 769 00 363
70 mm <sup>2</sup>	<b>R16 / 35 - C</b> # 769 00 072	<b>R18 / 35 - C</b> # 769 00 073	<b>ND70 / 14 - C</b> # 769 00 054	<b>D70 / 12 - C</b> # 769 00 178	<b>DD70 / 9 - C</b> # 769 00 387	<b>HK26 / 35 - C</b> # 769 00 364
95 mm <sup>2</sup>	<b>R18 / 35 - C</b> # 769 00 073	<b>R22 / 35 - C</b> # 769 00 079	<b>ND95 / 14 - C</b> # 769 00 055	<b>D95 / 12 - C</b> # 769 00 179	<b>DD95 / 11 - C</b> # 769 00 388	<b>HK30 / 35 - C</b> # 769 00 365
120 mm <sup>2</sup>	<b>R22 / 35 - C</b> # 769 00 079	<b>R22+ / 35 - C</b> # 769 00 074	<b>ND120 / 14 - C</b> # 769 00 056	<b>D120 / 12 - C</b> # 769 00 180	<b>DD120 / 11 - C</b> # 769 00 389	<b>HK32 / 35 - C</b> # 769 00 366
150 mm <sup>2</sup>	<b>R22+ / 35 - C</b> # 769 00 074	<b>R25 / 35 - C</b> # 769 00 075	<b>ND150 / 14 - C</b> # 769 00 057	<b>D150 / 12 - C</b> # 769 00 181	<b>DD150 / 11 - C</b> # 769 00 390	<b>DP22 / 12 - C</b> # 769 00 378
185 mm <sup>2</sup>	<b>R25 / 35 - C</b> # 769 00 075	<b>R28 / 35 - C</b> # 769 00 076	<b>ND185 / 14 - C</b> # 769 00 058			<b>DP24 / 35 - C</b> # 769 00 360
240 mm <sup>2</sup>	<b>R28 / 35 - C</b> # 769 00 076	<b>R32 / 35 - C</b> # 769 00 077	<b>ND240 / 14 - C</b> # 769 00 059			<b>DP24 / 12 - C</b> # 769 00 379
300 mm <sup>2</sup>	<b>R32 / 35 - C</b> # 769 00 077	<b>R34 / 35 - C</b> # 769 00 078	<b>ND300 / 7 - C</b> # 769 00 061			<b>DP29 / 35 - C</b> # 769 00 361
400 mm <sup>2</sup>			<b>ND400 / 7 - C</b> # 769 00 062			<b>DP29 / 12 - C</b> # 769 00 380
						<b>DP32 / 35 - C</b> # 769 00 362
						<b>DP32 / 12 - C</b> # 769 00 381