

DuoLiner® C

Presseinsatztabellen / Crimping Die Table



Cu nach DIN / acc. to DIN		Al nach DIN / acc. to DIN		
Pressbereich Crimping Range DIN 48083	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
6 mm²	K5/5-B # 76900518			
10 mm²	K6(16)/5-B # 76900298	K8(12)/5-B # 76900017	K10(14)/7-B # 76900020	
	K6/7-B # 76900292	K8(12)/7-B # 76900010	K10/7-B # 76900294	
	K6(16)/7-B # 76900016	K8/7-B # 76900293		
16 mm²	K8(12)/5-B # 76900017	K8(12)/5-B # 76900017	K12/7-B # 76900297	K12/7-B # 76900297
	K8/7-B # 76900293	K8/7-B # 76900293	K8(12)/7-B # 76900010	K8(12)/7-B # 76900010
	K8(12)/7-B # 76900010	K8(12)/7-B # 76900010		
25 mm²	K10(14)/5-B # 76900018	K10(14)/5-B # 76900018	K12/7-B # 76900297	K12/7-B # 76900297
			K8(12)/7-B # 76900010	K8(12)/7-B # 76900010
35 mm²	K8(12)/5-B # 76900017	K8(12)/5-B # 76900017	K14/7-B # 76900295	K14/7-B # 76900295
	K8(12)/7-B # 76900010	K8(12)/7-B # 76900010		
50 mm²	K10(14)/5-B # 76900018	K10(14)/5-B # 76900018	K16/7-B # 76900296	K16/7-B # 76900296
			K6(16)/7-B # 76900016	K6(16)/7-B # 76900016
70 mm²	K6(16)/5-B # 76900298	K6(16)/5-B # 76900298	K18/7-B # 76900012	K18/7-B # 76900012
95 mm²	K18/5-B # 76900011	K20/5-B # 76900013	K22/7-B # 76900021	K22/7-B # 76900021
		K20/7-B # 76900014		
120 mm²	K20/5-B # 76900013	K22/5-B # 76900015	K22/7-B # 76900021	K25/7-B # 76900008
	K20/7-B # 76900014			
150 mm²	K22/5-B # 76900015	K25/5-B # 76900009	K25/7-B # 76900008	
185 mm²	K25/5-B # 76900009			

DIN Al/St-Seile*/ACSR-Ropes			
Werkzeug- Kennzahl DIN 48083	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	Presseinsatz Crimping Die
6		16/2,5 25/4 35/6	Multi-B** # 76900006
			K6(16)/5-B # 769000298
7		50/8	K16(7)/7(5)-B # 76900003
9			K18(9)/7(5)-B # 76900004
			K22(9)/7(5)-B # 76900005
		70/12 95/15	K9/5-B # 76900028
12			Multi-B** # 76900006
			K8(12)/7-B # 76900010
		16/2,5 25/4	K12/7-B # 76900029
13			Multi-B** # 76900006
		120/20 150/25	K13/5-B # 76900027
14			Multi-B** # 76900006
			K10(14)/7-B # 76900020
		35/6	K14/7-B # 76900295
16			K16(7)/7(5)-B # 76900003
			K6(16)/7-B # 76900016
		50/8	K16/7-B # 76900296
18			K18(9)/7(5)-B # 76900004
		70/12	K18/7-B # 76900012
22			K22(9)/7(5)-B # 76900005
		95/15	K22/7-B # 76900021

	Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding	WM-Form WM shape	WM-Form WM shape	WM-Form WM shape	Dorn Arbor	Trapez für Aderendhülsen Trapezoid for Wire End Ferrules
Pressbereich Crimping Range	Eindrähtig Single Stranded	Mehrdrahtig Multi-Stranded	Standard-Serie	Euro-Serie	feindrähtig fine-stranded	
6 mm²				WME6/5-B # 76900652	D6/5-B # 76900351	AE6/19-B # 76900542
10 mm²			WM10(70)/5-B # 76900090	WME10(70)/5-B # 76900653	WM10(25)F/5-B # 76900536	D10/8-B # 76900352
16 mm²			WM16(35)/5-B # 76900091	WME16(35)/5-B # 76900654	WM16(35)F/5-B # 76900537	D16/10-B # 76900353
25 mm²		R12+/12-B # 76900097	WM25(50)/5-B # 76900092	WME25(50)/5-B # 76900655	WM10(25)F/5-B # 76900538	D25/12-B # 76900354
		R12+(16)/12-B # 76900022				AE25/19-B # 76900545
35 mm²	R12+/12-B # 76900097	R14/12-B # 76900098	WM16(35)/5-B # 76900091	WME16(35)/5-B # 76900654	WM16(35)F/5-B # 76900537	D35/12-B # 76900355
	R12+(16)/12-B # 76900022	R14(18)/12-B # 76900023				AE35/19-B # 76900546
50 mm²	R14/12-B # 76900098	R16/12-B # 76900099	WM25(50)/5-B # 76900092	WME25(50)/5-B # 76900655	WM50F/5-B # 76900538	D50/12-B # 76900356
	R14(18)/12-B # 76900023	R12(16)/12-B # 76900022				AE50/19-B # 76900547
70 mm²	R16/12-B # 76900099	R18/12-B # 76900100	WM10(70)/5-B # 76900090	WME10(70)/5-B # 76900653	WM70F/5-B # 76900539	D70/12-B # 76900357
	R12(16)/12-B # 76900022	R14(18)/12-B # 76900023				AE70/19-B # 76900548
95 mm²	R18/12-B # 76900100	R22/12-B # 76900024	WM95/5-B # 76900093	WME95/5-B # 76900656	WM95F/5-B # 76900540	
	R14(18)/12-B # 76900023					
120 mm²	R22/12-B # 76900024	R22+/12-B # 76900025	WM120/5-B # 76900094	WM120/5-B # 76900094	WM120F/5-B # 76900541	
150 mm²	R22+/12-B # 76900025	R25/12-B # 76900026	WM150/5-B # 76900095	WM150/5-B # 76900095		
185 mm²	R25/12-B # 76900026	R28/12-B # 76900007	WM185/5-B # 76900096			
240 mm²	R28/12-B # 76900007					

* Querschnitt Al/St / Diameter ACSR

** K6 / K12/ K13/ K14

Pressbreiten: K6/K13 = 5mm; K12/K14 = 7mm

Crimping Width: K6/K13 = 5mm; K12/K14 = 7mm