

InLiner® IC 6-C



Presseinsatztabellen / Crimping Die Table

Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN* / acc. to DIN	
	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
6 mm²	K6 / 5 - CS #769 00 459			
10 mm²	K6 / 5 - CS #769 00 436	K8 / 5 - CS #769 00 438	K10 / 7 - CS #769 00 412	
16 mm²	K8 / 5 - CS #769 00 438	K8 / 5 - CS #769 00 438	K12 / 7 - CS #769 00 413	K12 / 7 - CS #769 00 413
25 mm²	K10 / 5 - CS #769 00 440	K10 / 5 - CS #769 00 440	K12 / 7 - CS #769 00 413	K12 / 7 - CS #769 00 413
35 mm²	K12 / 5 - CS #769 00 441	K12 / 5 - CS #769 00 441	K14 / 7 - CS #769 00 414	K14 / 7 - CS #769 00 414
			K14 / 14 - CS #769 00 451	K14 / 14 - CS #769 00 451
50 mm²	K14 / 5 - CS #769 00 443	K14 / 5 - CS #769 00 443	K16 / 7 - CS #769 00 415	K16 / 7 - CS #769 00 415
	K14 / 14 - CS #769 00 451	K14 / 14 - CS #769 00 451	K16 / 14 - CS #769 00 452	K16 / 14 - CS #769 00 452
70 mm²	K16 / 5 - CS #769 00 444	K16 / 5 - CS #769 00 444	K18 / 7 - CS #769 00 416	K18 / 7 - CS #769 00 416
	K16 / 14 - CS #769 00 452	K16 / 14 - CS #769 00 452	K18 / 14 - CS #769 00 453	K18 / 14 - CS #769 00 453
95 mm²	K18 / 5 - CS #769 00 445	K20 / 5 - CS #769 00 446	K22 / 7 - CS #769 00 417	K22 / 7 - CS #769 00 417
	K18 / 14 - CS #769 00 453	K20 / 14 - CS #769 00 454	K22 / 14 - CS #769 00 455	K22 / 14 - CS #769 00 455
120 mm²	K20 / 5 - CS #769 00 446	K22 / 5 - CS #769 00 447	K22 / 7 - CS #769 00 417	K25 / 7 - CS #769 00 418
	K20 / 14 - CS #769 00 454	K22 / 14 - CS #769 00 455	K22 / 14 - CS #769 00 455	K25 / 14 - CS #769 00 456
150 mm²	K22 / 5 - CS #769 00 447	K25 / 5 - CS #769 00 448	K25 / 7 - CS #769 00 418	
	K22 / 14 - CS #769 00 455		K25 / 14 - CS #769 00 456	
185 mm²	K25 / 5 - CS #769 00 448		K28 / 7 - CS #769 00 419	
240 mm²	K28 / 5 - CS #769 00 449		K32 / 5 - CS #769 00 420	
300 mm²	K32 / 5 - CS #769 00 420		K34 / 5 - CS #769 00 421	

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile**/ACSR-Ropes		
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	Presseinsatz Crimping Die
6		16/2,5 25/4 35/6	K6 / 5 - CS #769 00 436
7		50/8	K7 / 5 - CS #769 00 437
9		70/12 95/15	K9 / 5 - CS #769 00 439
12	16/2,5 25/4		K12 / 7 - CS #769 00 413
13		120/20 150/25	K13 / 5 - CS #769 00 442
14			K14 / 7 - CS #769 00 414
	35/6		K14 / 14 - CS #769 00 451
16			K16 / 7 - CS #769 00 415
	50/8		K16 / 14 - CS #769 00 452
18			K18 / 7 - CS #769 00 416
	70/12		K18 / 14 - CS #769 00 453
22			K22 / 7 - CS #769 00 417
	95/15		K22 / 14 - CS #769 00 455
25			K25 / 7 - CS #769 00 418
	44/32 50/30 120/20		K25 / 14 - CS #769 00 456

** Querschnitt Al/St / Cross section ACSR

Pressbereich Crimping Range	Eindrähtig Single Stranded	Mehrdrähtig Multi-Stranded	Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding	WM Form / WM shape	Nicht DIN Sechskant / Non DIN Hexagonal	Dorn Arbor	H-Klemmen H-Clamps	Trapez für Aderendhülsen Trapezoid for Wire End Ferrules
10 mm²		R10 / 20 - CS #769 00 460	WM10/5-CS #769 00 480	ND10 / 5 - CS #769 00 422	D10 / 10 - CS #769 00 472	AE10 / 20 - CS # 769 00 601		
		R12 / 20 - CS #769 00 461	WM16/5-CS #769 00 481	ND16 / 5 - CS #769 00 423	D16 / 10 - CS #769 00 473	AE6 / 20 - CS # 769 00 602		
16 mm²		R12+ / 20 - CS #769 00 462	WM25/5-CS #769 00 482	ND25 / 5 - CS #769 00 424	D25 / 12 - CS #769 00 474	AE25 / 20 - CS # 769 00 603		
		R14 / 20 - CS #769 00 462	WM35/5-CS #769 00 483	ND35 / 5 - CS #769 00 425	D35 / 12 - CS #769 00 475	AE35 / 20 - CS # 769 00 604		
35 mm²	R12+ / 20 - CS #769 00 462	R14 / 20 - CS #769 00 463	WM50/5-CS #769 00 484	ND50 / 5 - CS #769 00 426	D50 / 12 - CS #769 00 476	AE50 / 20 - CS # 769 00 605		
	R14 / 20 - CS #769 00 463	R16 / 20 - CS #769 00 464	WM70/5-CS #769 00 485	ND70 / 5 - CS #769 00 427	D70 / 12 - CS #769 00 477	HK26 / 5 - CS # 769 00 517	AE70 / 20 - CS # 769 00 606	
70 mm²	R16 / 20 - CS #769 00 464	R18 / 20 - CS #769 00 465	WM95/5-CS #769 00 486	ND95 / 5 - CS #769 00 428	D95 / 12 - CS #769 00 478	AE95 / 20 - CS # 769 00 607		
	R18 / 20 - CS #769 00 465	R22 / 20 - CS #769 00 466	WM120/5-CS #769 00 487	ND120 / 5 - CS #769 00 429		AE120 / 20 - CS # 769 00 608		
120 mm²	R22 / 20 - CS #769 00 466	R22+ / 20 - CS #769 00 467	WM150/5-CS #769 00 488	ND150 / 5 - CS #769 00 430		AE150 / 20 - CS # 769 00 609		
	R22+ / 20 - CS #769 00 467	R25 / 20 - CS #769 00 468	WM185/5-CS #769 00 489	ND185 / 5 - CS #769 00 431		AE185 / 20 - CS # 769 00 610		
150 mm²	R25 / 20 - CS #769 00 468	R28 / 20 - CS #769 00 469	WM240/5-CS #769 00 490	ND240 / 5 - CS #769 00 432		AE240 / 20 - CS # 769 00 611		
	R28 / 20 - CS #769 00 469	R32 / 20 - CS #769 00 470	WM300/5-CS #769 00 491	ND300 / 5 - CS #769 00 433				